

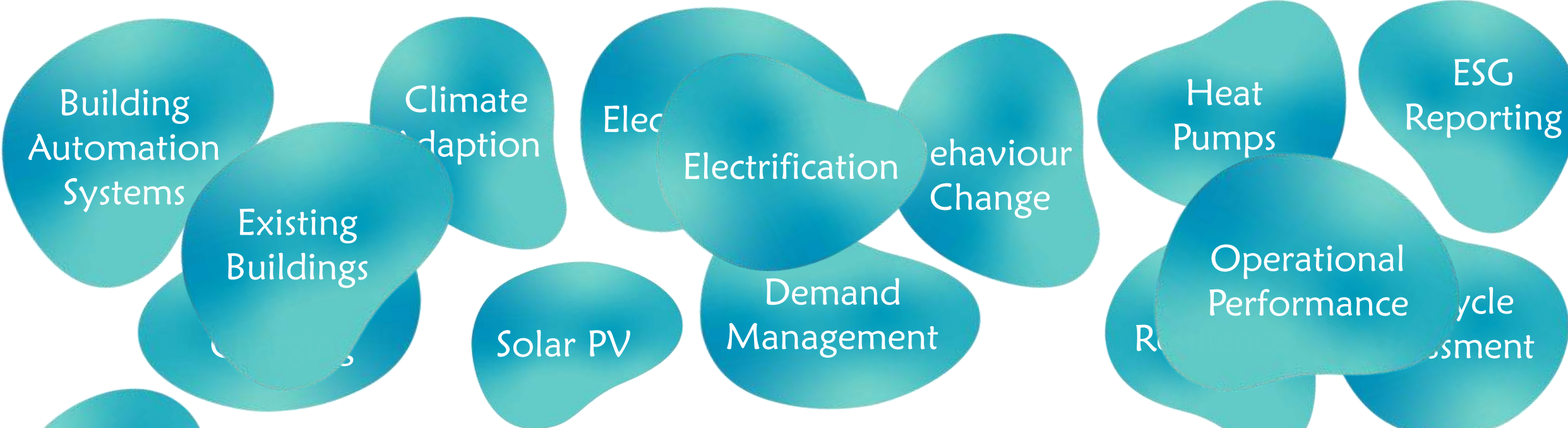
Practical Electrification

What Goes Wrong
and How to Fix It

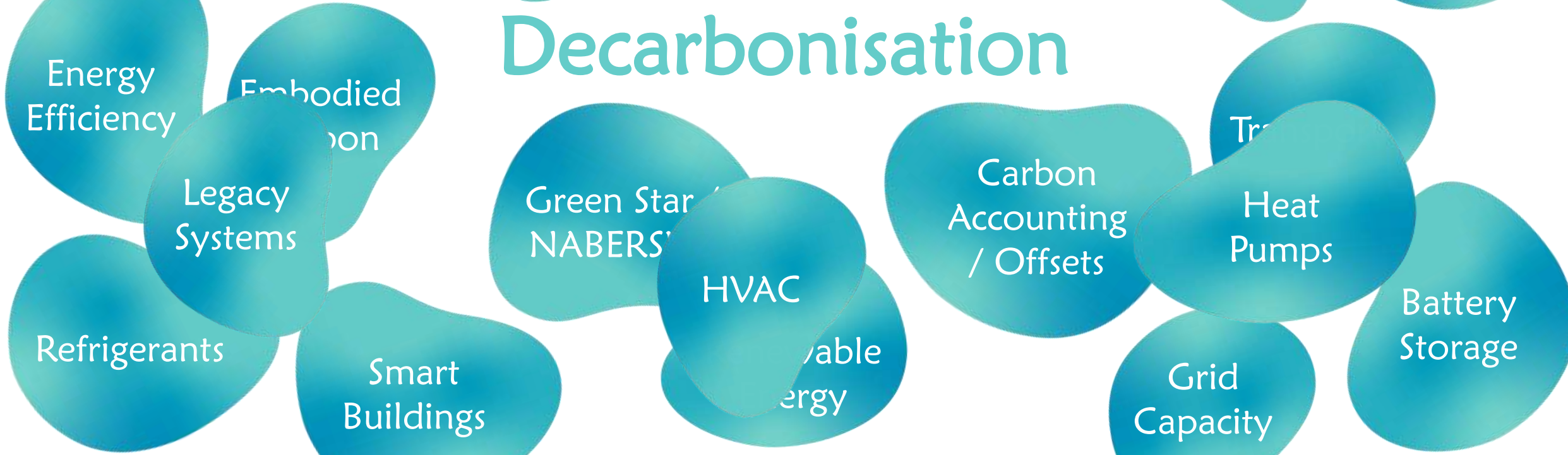
Jacksons
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Decarbonisation



Our Focus

Decarbonisation aka 'Existing Building Electrification'

1. New buildings can be designed around electrification from day 1
2. Existing Buildings already have a personality:
 - Existing tenants
 - Existing operating patterns
 - Legacy systems (AHU's, Chillers, Boilers, heating coils etc)
 - Existing electrical infrastructure
3. Many of these things put limits on Decarb options

Why

Building electrification matters in NZ

Electrification allows buildings to:

- Reduce carbon emissions – esp. fossil fuels are used for heating
- Take advantage of NZ's highly renewable electricity grid
- Reduce / eliminate fossil fuel infrastructure – e.g. natural gas
- Improve long-term building resilience to support ESG objectives
- Improve NABERSNZ performance

Why

Building electrification matters in NZ

- Replace end-of-life energy plant such as boilers and chillers
- Create opportunities for operational efficiency:
 - Modern heatpump systems
 - Controls upgrades
 - Replacement of legacy / inefficient plant e.g. EC Motors

Electrification is often the most practical pathway towards decarbonising existing commercial buildings

Why Existing Buildings Are Different

New Build

- Clean sheet of paper
- Designed for low temp systems
- Coordinated approach from the outset
- Planned electrical infrastructure for all electric
- Unified strategy for systems
- Spatial and structural planning from the outset

Existing Building

- Legacy constraints
- Existing systems likely high-temp
- Unknown operational history, changes and system interactions
- Existing electrical system capacity limitations-Gas as a heating source
- Layered modifications over decades
- Space & structure challenges.

Resource Consents

Electrification is easy in theory...

Making existing buildings work afterwards is the challenge

- Some buildings are more **‘Electrification ready’** than others:
- They may already have:
 - Low temp heating systems
 - Upgraded controls / BMS
 - Spare electrical capacity
 - Available plant space
 - A good thermal envelope (Double glazing *etc*)

Electrification is easy in theory...

Making existing buildings work afterwards is the challenge

- More commonly, buildings throw up challenges, making them ‘less **Electrification Ready**’
 - High temp heating systems
 - No spare electrical capacity
 - Limited riser space
 - Poor/aging controls
 - Limited available plant space
 - Structural challenges
 - Tenant sensitivity

Case Study

The 80°C Heatpump That Couldn't Heat the Building

A decarb project can look technically impressive on paper

... but fail spectacularly if the building systems are not well understood!

This project will demonstrate:

- Why existing hydronic systems matter?
- Why VAV reheat systems are tricky?
- Why return water temperature is critical?
- Why “headline temperatures” can be misleading?
- Why operational reality beats theoretical performance.

Case Study

The 80°C Heatpump That Couldn't Heat the Building

A decarb project can look technically impressive on paper

Decarbonisation is not just about replacing the heat source.

It's about ensuring the entire system still works afterwards!

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Case Study

The Proposal

Picture an existing building – Quality design and installation.

Large central plant VAV (Variable Air Volume) systems.

The fundamental aim: Replace aging gas fired boilers with CO₂ based heatpumps.

Legacy 80°C heating water temperature.

Retain existing infrastructure (VAV AHU's and VAV boxes throughout).

Case Study

The Proposal

A typical “Replace fossil fuel heating source with electric heating:

- Replace ageing gas fired boilers
- Install CO₂ Heatpumps
- Deliver 80°C water
- Reduce emissions
- Improve NABERSNZ rating
- Reuse existing infrastructure

Discussion:

At first glance...

What sounds good about this?

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Case Study

Why CO₂ Heatpumps Are Attractive

CO₂ Heatpumps:

- Can generate high temperature water
- Zero ODP
- Have extremely low GWP =1 (Negligible)
- Are excellent for:
 - Domestic Hot Water systems
 - Process heating
 - Applications with cold return water

Case Study

How conventional refrigerant based heatpumps work

Traditional Heatpumps utilise latent heat of evaporation & condensing to transfer energy over small temperature differences.

- Standard heatpumps, typically air sourced, operate to provide heating hot water at 45 – 50°C under normal operating conditions.
- Where higher water temperatures are required – typically as direct replacement of a traditional heating boiler, a two-stage strategy is required.

Case Study

How conventional refrigerant based heatpumps work

- The Stage 1 heatpump is: Air source
- Extracts heat from the surrounding ambient air
- Produces heating water up to 45-50°C
- Expected return water temperature of 35-40°C.

Case Study

How conventional refrigerant based heatpumps work

- The Stage 2 machine is: Water source
- Extracts energy from the stage 1 heating loop
- Reduce that loop temperature by approximately 10°C, before returning it to the stage 1 machine for reheating.
- The heat extracted from this loop is boosted via the refrigeration cycle to circa 80°C
- Supplies hot water directly to legacy heating coils.
- Cooled return water recirculated back to the stage 2 machine.

Case Study

The Critical Concept - CO₂ (R744)

CO₂ systems are transcritical

CO₂ refrigerant does not condense into a liquid when cooled by the water it is trying to heat - it remains in a fluid state.

No phase-change “plateau,” as per refrigerant based systems

The gas cools over a larger temperature range, typically from ~100°C to ~35–40°C.

For the heat exchange process to be effective, the water temp must also experience a large temperature rise.

Case Study

The Critical Concept - CO₂ (R744)

Result - The system generates heating water from ~30°C to ~90°C.

System relies on the very cool return water temperature to efficiently heat the water to 80-90°C

If the water to be heated is returned too warm:

System efficiency rapidly drops, as low temp differences between the water and the CO₂ refrigerant.

System performance and efficiency is therefore reliant on large temperature differences.

Case Study

The Critical Concept

So, what happens if:

The building sends back 65°C water to a CO₂ heatpump?

- The Heatpump output capacity collapses (Low ΔT .)
- The gas cooler rejects heat to cool the water, so efficiency drops
- Heatpump COP collapses
- Plant derates massively
- Efficiency we sought to gain is lost

Case Study

The Building factor

What is the application for this 'case study' CO₂ heatpump?

- Large commercial office building
- VAV (Variable Air Volume) system
- Hundreds of VAV boxes with terminal hot water reheat coils
- Original heating system design based on:
80°C flow temperature, 67°C return temperature

Case Study

The Building factor

VAV systems are required to deliver cool air (other than during morning fast-warm-up cycle)

The perimeter and central zones reheat locally, so the VAV reheat coils dominate heating load

Those heating coils were designed around high-temperature hot water (80°/ 67°C)

Case Study

Lessons

At face value, the heatpump was theoretically large enough...

Until the existing building system was connected to it.

- The problem is not the nominal capacity of the heatpump
- It is that the building cannot provide a sufficiently low return-water temperature to allow the CO₂ heatpump to deliver its rated capacity.
- i.e. it is inefficient at warm return water temperatures

Case Study

Lessons

Issues:

- The design of the VAV box heating coils was based on a 13°C temperature split.
- The coils will not achieve their rated output with a 50°C temperature split
- As a result, the building cannot be effectively heated.
- The existing system cannot realistically return 35–40°C water.
- At the required 67°C return water temp, the CO₂ heatpump performance will be significantly reduced.

Case Study

Results

So why can't we just slow the water flowrate down to increase ΔT ?

This would result in:

- Lowering the mean coil temperature (and LMTD)
- Significantly reduced heating output from the reheat coils
- Inability to maintain zone heating requirements, particularly for perimeter zones
- Loss of comfort for the building tenants
- = Complaints, lost time, service cost increases

Case Study

Results (Continued)

Estimated performance drops were:

Building peak heating demand	1,600 kW
Proposed CO ₂ Heatpump nominal capacity	2,000 kW
Estimated capacity at actual predicted higher return water temps	~1,250 kW (62% of claimed performance) COP drop from ~3+ to < 2
Additional capacity reduction due to winter defrost operation	-10% to -20%

Case Study

Results (Continued)

Likely real winter performance	Potentially ~1,000–1,100 kW (!,600 Req'd) 62 – 68% of required performance 50 – 55% of claimed performance Energy use ~ 50% more than anticipated
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The building cannot be sufficiently heated!!

Case Study

Lessons Learnt

Existing systems matter!

- Not all heatpumps are suitable for direct replacement of boilers – it is application specific

High temperature does not always ensure compatibility

- The advertised supply temp is not the full story

Return water temperature is critical

- Especially for CO₂ systems

Case Study

Lessons Learnt

Whole-system thinking matters!

- Terminal units (VAV Boxes in this case), Control systems
- Air and water flowrates, Electrical infrastructure
- Thermal loads & occupancy patterns all matter.

Decarbonisation is operational engineering and it is system specific

- It is not just equipment replacement
 - even at increased capacities!

Case Study

The use of New technology

This does not mean CO₂ heatpumps are poor technology!

They're excellent for:

- Domestic Hot Water systems – where high ΔT 's are the norm
- Industrial heating systems – where high ΔT 's can be designed for
- Systems specifically designed with low return water temperatures

Electrification projects fail when we replace the plant...

but forget to account for the design requirements of an existing system

*Electrification projects fail when
'systems thinking' is missing!*

Practical Realities

1. Electrification Changes the Entire System

Replacing a boiler with a heatpump is never a “like-for-like” replacement.

Discussion Points

- Conversion from gas to single stage electric heatpumps requires additional electrical capacity and related infrastructure
- Water flowrates will increase due to lower operating temperatures
- Control strategies must be upgraded to suit new heatpumps
- Additional spatial and structural requirements

Successful projects are typically based on a whole-of-system approach.

Practical Realities

2. Heatpumps need stability

Heatpumps are less tolerant of unstable hydronic systems than boilers. Be kind to them!

Discussion Points

- Low water volume will cause short cycling, compressor stress, nuisance trips and premature failure
- Heatpumps require greater system volume than boilers, careful staging, hydraulic separation & stable flowrates
- Buffer tanks are often underestimated.
Typically, 7–14 litres/kW for chillers - x2 for heatpumps.

Practical Realities

2. Heatpumps need stability

Discussion Points

- Defrost cycles are inevitable in cold climates
- They temporarily remove heating capacity
- Systems relying on high outside air quantities are critical to heating continuity and are vulnerable during defrost cycles.

When the outdoor coil is full of ice – something's gotta give!

Practical Realities

3. Temperature Still Rules Everything

Existing HVAC systems designed for 80 / 70°C. 45°C won't cut-it.

Discussion Points

- Legacy systems commonly designed around 80°C flow / 70°C return
- Many modern heatpumps operate most efficiently at 40–50°C
- Lower temperatures reduce coil output/reheat capacity & warm-up performance
- Problem areas include AHU heating coils, VAV reheat coils, plate heat exchangers and radiators / convectors.

Practical Realities

3. Temperature Still Rules Everything

Discussion Points

- High-temperature Heatpumps exist, but:
 - Efficiency drops
 - Complexity increases
 - Capital cost increases
 - Economic life expectancy reduces

*The challenge is not making 80°C water...
it is making it efficiently and reliably!*

Practical Realities

4. Successful Electrification Requires a Master Plan

Electrification is usually a staged transition, not a single project

Discussion Points

- Existing buildings often require enabling works, staged upgrades, temporary hybrid systems and future-proofing
- Sometimes the first step is to upgrade the controls, the electrical infrastructure, thermal storage and heating coils
- Building envelope improvements should be considered early to avoid over sizing plant
- The heatpump itself may be the easy part!

Practical Realities

4. Successful Electrification Requires a Master Plan

Discussion Points

Example:

- AHU Existing legacy hospital system consists of gas fired steam boilers, feeding steam / water plate heat exchanger, to supply 80°C heating water the AHU heating coils.
- *Stage 1* – Add 45°C heatpumps, add supplementary duct electric heaters to make up shortfall in capacity.
- Retain existing aging 's for 3-5 years. Decarb stage is complete, but some compromise on energy efficiency.

Practical Realities

4. Successful Electrification Requires a Master Plan

- *Stage 2* – Replacement of aging AHU's utilising larger low-temperature heating coils and install a complete low-temperature hydronic heating system.
- Full energy efficiency potential is finally realised.

Good electrification projects often take several years to achieve the master plan outcomes.

Timing Matters

Master planning

Electrification works best when aligned with asset lifecycle planning

Discussion Points

- Electrification rarely stacks up financially as a standalone replacement of functional plant
- However, when existing boilers, chillers, AHUs, controls, or cooling towers are already approaching end-of-life, the business case changes significantly

Timing Matters

Master planning

Electrification works best when aligned with asset lifecycle planning

- Existing capital replacement budgets can often absorb part of the transition cost.
- This creates stronger owner buy-in, improved ROI, and a clearer pathway toward long-term decarbonisation.

*If major plant already needs replacing...
why reinstall fossil fuel infrastructure again?*

Avoiding Stranded Assets

Poor sequencing, isolated upgrades, expensive dead-ends.

Electrification should be viewed as a long-term asset management strategy

Discussion Points

Without a master plan, projects can accidentally result in:

- Replacing a boiler today that becomes obsolete in 5 years
- Replacing coils twice to transition to low temp sustainable heating water
- Under sizing or duplicating electrical infrastructure
- Installing temporary solutions that later restrict future upgrades

Avoiding Stranded Assets

Poor sequencing, isolated upgrades, expensive dead-ends.

Electrification should be viewed as a long-term asset management strategy

Without a master plan, projects can accidentally result in:

- Oversized or inefficient plant due to lack of long-term planning
- Good master planning allows staged upgrades, future-proofing, coordinated electrical and mechanical infrastructure, and a smoother transition toward low-temperature sustainable heating systems

Electrification projects fail when today's upgrade prevents tomorrow's strategy

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